EVERCOAT®

TECHNICAL DATA SHEET

PRODUCT: **FIBER TECH® Reinforced Repair Compound**

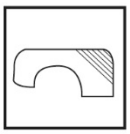
PART NUMBER:

100633	**Pouch**	**6 units/case**
100635	**Half Gallon**	**4 units/case**

DESCRIPTION:

FIBER TECH is a unique repair filler formulated with a combination of Kevlar® and high tech short and long strand fibers. It offers superior strength and adhesion for repairing galvanized steel, aluminum, SMC, rigid plastic body panels, i.e., ground effects, spoilers, running boards, fenders, hoods, etc. FIBER TECH Reinforced Filler is waterproof, which makes it ideal for filling weld areas, panel bond seams and rust damage.

APPROVED SUBSTRATES:



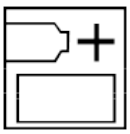
- Steel
- Stainless Steel
- SMC
- Most Rigid Plastics
- Galvanized Steel
- Aluminum
- Fiberglass
- *Silicon Bronze Welds

**Allow minimum of 25 minutes sanding time over silicon Bronze Welds*

PREPARATION:

- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Surface must be thoroughly dry before repairing or applying material.
- Keep the repair area small. Use 40-80 grit to remove the paint and featheredge.

MIXING:



- Mix the product before using. Knead the cream hardener.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4” diameter puddle).
- Puddles larger than 4” (10 cm) in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.
- Approximate setting time is 5-6 minutes @ 72°F-80°F (22°C)

APPLICATION:

- Apply in layers with even firm pressure.
- Do not apply all at once.

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FINISH:

- Sand filler with 80 grit sandpaper.
- Apply a finish coat of any Evercoat lightweight body filler or polyester putty.

TECHNICAL SPECIFICATIONS:

▪ Appearance	Purple Fibrous Paste
▪ VOC	Refer to Section 9 of the Safety Data Sheet
▪ Relative Density	Refer to Section 9 of the Safety Data Sheet
▪ Sand Time	15 - 20 min.
▪ Max Recommended Thickness (sanded)	¼ inch (6mm)

NOTE: **Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.**

SAFETY & HANDLING: Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

NOTES: Never return mixed filler to can

Keep can closed and store in a cool dry place

USE WITH EVERCOAT CREAM HARDENER ONLY!

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